

# Talon II Angle Adjustments

REV # 5 - 10/30/08

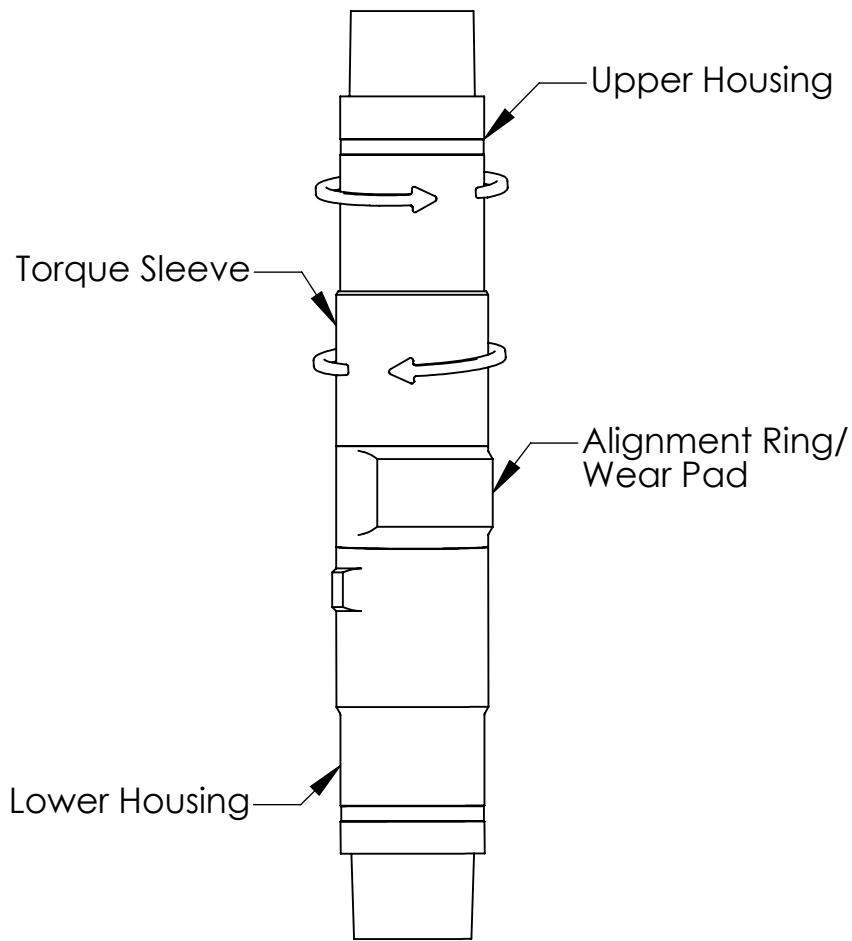


Fig. 1.

## Break Connection

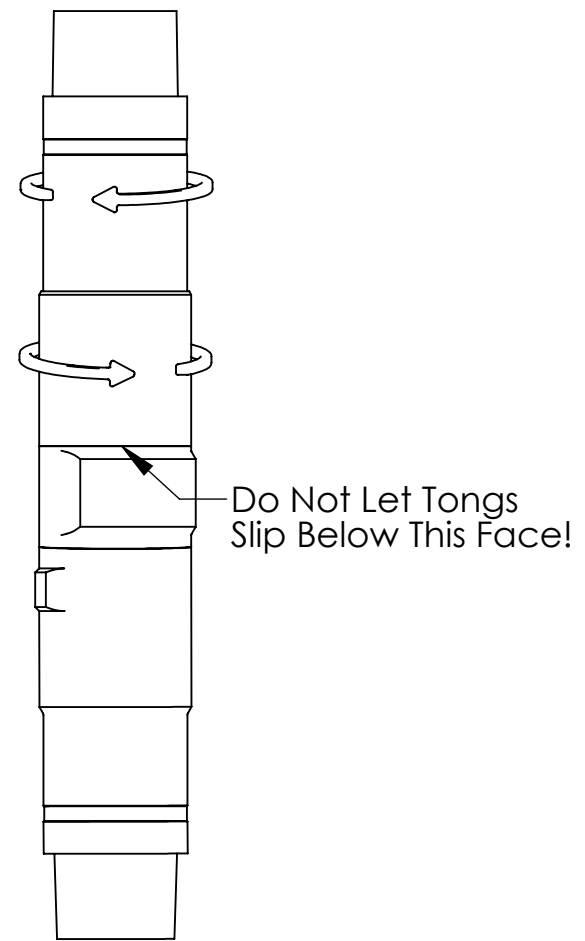


Fig. 2.

## Make-Up Connection

### 1. Break Connection

Place rig tongs on the Upper Housing and on the Torque Sleeve. Break connection by applying torque in the direction indicated above. (Fig. 1.)

Back off Torque Sleeve at least one turn ( $360^\circ$ ), but no more than 2 turns ( $720^\circ$ )

### 2. Set ABH Angle

Holding the Upper Housing Stationary, rotate the Lower Housing until desired angle marks located on Alignment Ring and Lower Housing are aligned.

\*Note: Always use the shortest direction to the required angle.

### 3. Make-Up Connection

Holding the Upper and Lower Housings stationary, use a chain tong to make-up the Torque Sleeve until it shoulders on the Alignment Ring.

Place rig tongs on Upper Housing and on the Torque Sleeve. Torque connection to recommended value by applying torque in the direction indicated above. (Fig. 2.)